Krishna Copper pvt. LTD.

# Copper

Brass

Bronze

Other Copper Alloys CHANGE | ADAPT | GROW



# **"KRISCOP"**

Recognized Brand for Copper, Brass & Copper Alloys (Since: 2008) An ISO 9001:2015 Certified Company

PLATES ROD ROUNDS SHEETS WIRES SECTIONS SECTIONS TRAPEZOID FLAT BARS ROTOR BARS COMPONENTS SHAPES NUGGETS BALLS INGOTS PROFILES MASTER ALLOYS

www.groupkrishna.com

# Dear Customer, "You are our most valuable asset!"

It is precisely because you have a choice of suppliers that we strive for excellence to ensure that you return to us without hesitation and with increasing enthusiasm.

We aspire to always be the reliable supplier and trusted partner who provides you with quality products and quality service. Moreover, we strive to be a key contributor to your innovations - whilst never ceasing to innovate ourselves. Count on us!

**Mohanlal Jain** ( Chairman ) Krishna Copper Pvt. Ltd.



**KRISCOP** is the partner of choice to customer's who use advanced functional materials. Technology & material continues to strengthen its value-adding role along the entire energy chain, from generation to distribution to consumption.

Our strength in India is rooted in the strategic partnerships KRISCOP has with top global suppliers of equipment to the Power Generation, Transmission, Storage, Distribution And Consumption industries. On this basis, we focus on high value-added solutions and joint product development projects that translate into competitive advantages for our customers. It is my firm belief that customer proximity is key to being successful in this endeavor.

Mahendra Sanghvi (Director) Krishna Copper Pvt. Ltd.





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Mfg. Of Copper, Brass & Copper Alloys: Wires, Strip, Foils, Rods, Flats, Sections, Profiles, Sheets, Plates, Balls, Anodes etc.

### WHY KRISHNA COPPER

• HUMAN COMPANY :-

We value each individual contribution to our success and we motivate people by means of integrity, ethics and constant support to personal development.

#### • TEAM WORK:-

Work as a team, we gather the best of the knowledge, intelligence and ability to constantly improve the work and benefit our customers.

#### • EFFICIENCY :-

Every day we work to make things better all products, process and developments are driven by the increase in efficiency.

#### • FLEXIBILITY:-

We will always develop new efficient manners to respond to situations of change and meet the customer needs.

#### • INNOVATION :-

New ideas and technologies ensure the existence of the company. Therefore, we encourage and support an atmosphere favorable to think ahead of our time.

#### • LEADERSHIP :-

Be a reference in the relationship with customers.

### **OUR VISION**

"To be the most preferred choice of global stakeholders"

### **OUR MISSION**

"To be the leading playerin global markets with fully satisfied stakeholders Maintaining cost & effectivness through innovative technology and optimum utilization of talent & resources"

### VALUES

- Spirit Of Accomplishment
- Appropriate Attitude
- Never Dying Passion For Excellence



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- Dynamic
- Honest
- Accountable

#### **"KRISCOP"**

# Profile

Established in the year 2008, Krishna Group, is engaged in varying fields and has a strong foothold under the able guidance of our CEO Mr. Mohanlal Jain (Chairman). His industry experience and knowledge has enabled us to grow vertically and Horizontally and garner a vast client base across the globe.

# Infrastructure:

Krishna Copper have own Manufacturing Facilities & state-of-the-art infrastructure unit sprawls across a **area of 3610 square meter.** It has an **installed capacity 300 tons per Month (One Shift)** & is designed as per the latest technology. The advanced production process involves the stringent hard work of our engineers and the enhanced working of the machines.



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		UTC.			

Extrusions Press	Bending & Punching Machine
Foil & Strip Rolling Mill 2-Hi / 4-Hi / 6-Hi	Straightening & Flattening Machine
Furnace: Induction & Furnace Oil Based	Mechanical Shearing Machine
Rod & Wire Drawing Machine	Grinding & Polishing Machine
Cold Drawing Flat & Strip Machines	Cold Forging
Vacuum Annealing Furnace	Slitting Machine
CNC for Making Components	Sections / Profiles Rolling Machine
Plate / Sheet Rolling Mill	Balls Making Machine
Heavy Draw Bench for Flats Dra	wing of 200 mm to 450 mm wide







rishna Cop CT PVT. LTD. Mfg. Of Copper, Brass & Copper Alloys:

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## **Quality Policy & Quality Objectives**

- Supplying consistent quality products to customers
  On time delivery of products to customers
- Meeting the needs and expectations of interested parties
- Complying with applicable regulatory / statutory requirements
- Achieving continual improvement in products and processes

## **Quality & Testing Facility:**

Our products are in line with the Indian and International standards, and are accordingly manufactured as per customers requirement's.

High quality Copper & Copper Alloys available in the form of Strips, Rods, Wires, Flats, Profile Sections, Squares, Sheets, Plates, Foils, Conductors, Balls, Anodes and Ingot are tested on the following parameters:

	Testing Equipments &	Testing Equipments & Facilities :			
/	Hardness: FIE ( India )	Resistivity Test ( Agronics / Prestige )			
/	Tensile / Elongation / Yield Strength: K. M. I. ( India )	Straightness / Flatness Table ( Alfa - India )			
	Electrical Conductivity: Technofour ( Pune, India )	Cambers ( Crossbow ) ( Sickle Bay )			
	Spectro: Spectro Analytical Lab ( Germany )	Micrometers ( Insize / Mitutoyo / Yamaha )			
/	Surface and Radius ( Edges ) Check	Verniers ( Insize / Mitutoyo )			
	Measure Tapes	Oxygen Analyzer: ( LECO )			
Ì	Ammonia Corrosion Test ( Seasons Cracking Test )	Plating Thickness Check (Insize )			
	Lay Ratio	Right Angle			





















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# Krishna Copper Product Range

#### **COPPER / BRASS / COPPER ALLOYS STRIPS**

#### Sizes :

Width 3 mm to 400 mm

Thickness 0.2 mm to 6 mm

#### **Descriptions :**

- ETP Grade Copper
- Oxygen Free Copper
- DHP / DLP Grade Copper
- Brass (CuZn) Flats (60/40) (63/37) (64/36) (65/35)
  - (67/33)(70/30)(80/20)(85/15)(90/10)(95/5)
    - Silver Bearing Copper (CuAg)
    - Copper Tin (CuSn) (Phosphorous Bronze)
      - Copper Nickel Silicon ( CuNiSi )
      - Copper Magnesium Silver (CuMgAg)
- Made to order more than 36 Special Alloys Copper & Brass based Alloys CuAl, CuAlFe, CuNi, CdCu, TeCu, Alu-Brass, Chromium Copper (CuCr), Chromium
   Zirconium Copper (CuCrZr), Iron Bearing Copper, Nickel Silver (CuNiZn) & many more.
- Corners ( Edges ) : Square, Radius & Full Radius Edge
- We can also give TAPER shape strips
- We can maintain Inner Diameter & Outer Diameter of coils as per Customer's requirements
- Further this strips could be processed with Tin / Silver / Nickel Coating on them



Application Areas :				
Chillers	Heat Exchanger and Condensers	Power Plants Refineries		
Ship Building and Ship Repairs	Defense	Gas Hydro Power Projects		
Earthing	Metal Punching & Fabrications	Others		











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#### COPPER / BRASS / COPPER ALLOYS - FLATS, SQUARES, RODS AND PROFILES (SECTIONS)

Sizes :

- Width : 5mm to 400mm
- Thickness: 3mm to 100mm
- Squares, Triangle, Hexagon, Octagon, Trapezoid and any SHAPES like D, V, C, A, T, I, H etc. or any components as per Customers Drawings.



**Descriptions :** 

ETP Grade Copper

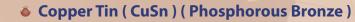
Oxygen Free Copper

OHP / DLP Grade Copper



Brass (CuZn) (60/40) (63/37) (64/36) (65/35) (67/33)(70/30)(80/20)(85/15)(90/10)(95/5)

#### Silver Bearing Copper (CuAg) (For Commutators / Motors / Electrical Components)



Zirconium Copper Bars (CuZr)-(For Rotor Bars)



- Corners (Edges): Square, Radius & Full Radius Edge
- We can also give TAPER / TRAPEZOID shape flats
- Further this all could be processed with Tin / Silver / Nickel Coating on them

Round (Rods)	Rectangular Flat (Radius Corner)	Rectangular Flat (Sharp Corner)	t Square	Hexage		ectangular Flat bund / Capsule Edge)	Trapezoidal (Taper)
		Ар	plication Ar	eas :			
	Bus Bars	Trai	nsformers / Gene	erators	Power Tran	smission Equ	ipment
Cont	rol Panels & Switch C	Gears	Rotor Bars Moto	ors	Subm	ersible Pump	)S

**Electrical Components** 



Earthing

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Others

BRASS

PLATED COPPER

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#### **COPPER, BRASS, BRONZE AND COPPER ALLOYS - FOILS**

#### Sizes :

- Width : 3 mm to 400 mm
- Thickness: 0.040 mm to 5 mm
- Depend on Width Special sizes can be made on request.



#### **Descriptions :**

- ETP Grade Copper
- DHP Grade Copper
- Oxygen Free Copper



- Copper Tin ( CuSn ) ( Phosphorous Bronze )
  - Silver Bearing Copper (CuAg)
    - Brass ( All Grades ) ( CuZn )
    - Cadmium Copper ( CuCd )
    - Nickel Silver (CuZnNi)
  - Iron Bearing Copper ( CuFe )
    - Copper Nickel (CuNi)
  - Magnesium Copper (CuMg)
  - Copper Nickel Silicon ( CuNiSi )
    - Copper Chromium (CuCr)

Further this Foils could be processed with Tin Coating on them

#### **Application Areas :**

	Application Aleas.		
Heat Exchangers / Coolers Flexible Bus Bars ( Jumpers )		PC	:B's
Switchgear Industry Cables Industries: XLPE Cables		Electrical C	omponents
Radiators ( Tin Bearing Copper/ Other Hard Copper )		Electrical Relays	
Transformers ( Special Round Corners for Dry Transformers )		Electrical Swite	ches & Sockets
Sheet Metal Punching, Pressing & Stamping		Locks & Keys	Fins



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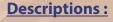


#### **COPPER & BRASS - WIRES & CONDUCTORS**

#### **Copper & Brass Rods are Cold Drawn to Manufacture Wires :**

- Wire Sizes: 8mm to 42 swg.
- Conductors Sizes: 10 sq. mm to 300 sq. mm





- ETP Grade Copper Wire
- Oxygen Free Copper Wire
- OHP Grade Copper Wire
- Braided Copper Wire
- Stranded Copper Wire (Single / Multi Strand)
- Flat Tin Plated Wires used in **Solar Panels** 
  - Brass Wires
- Other Copper Alloys Wires

Copper Wires could be further Bunched, Stranded and Braided - as per the cross section area or Sq. mm & customers specifications & requirements.

Brass Wires for EDM Machines - made as per customers specifications & requirements.

• Further this wires could be processed with Tin / Silver / Nickel Coating on them

• Could be made available in spools as per customer's requirements

Application Areas :		
Winding Wire	Electrical Components	
Telecommunication	Railways	
Transformers & Cables	Braiding etc.	
Rivets & Screws	Electro Plating	
Earthing	EDM Spark Machines	





Sectional Area	Single Strand Dia(mm)	Strands Nos.	Outer Dia. (mm)	Weight (Kg/m)	Resistance (Ω)
10	1.40	7	4.2	0.085664	≤1.649
16	1.70	7	5.1	0.126311	≤1.150
25	2.15	7	6.4	0.192743	≤0.753
30	2.30	7	6.9	0.231205	≤0.618
35	2.52	7	7.6	0.273163	≤0.514
50	1.80	19	9.0	0.384864	≤0.380
70	2.10	19	10.5	0.523162	≤0.279
95	2.50	19	12.5	0.741443	≤0.197
120	2.80	19	14.2	0.940066	≤0.157
150	2.30	37	16.0	1.018789	≤0.126
185	2.50	37	17.7	1.443863	≤0.102
240	2.80	37	20.0	1.811181	≤0.065
300	3.20	37	22.5	2.365624	≤0.052









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#### **COPPER, BRASS & COPPER ALLOYS - SHEETS / PLATES**

#### Sizes :

- Width : From 100 mm up to 2500 mm
- Length : From 100 mm up to 2500 mm
- Thickness: From 0.3 mm and above

#### **Descriptions :**

ETP Grade Copper Sheet / Plate

- Oxygen Free Copper Sheet / Plate
- DHP / DLP / DOW Grade Copper Sheet / Plate
  - Brass Sheet / Plate

#### Copper Alloys Sheet / Plate

- Fabricated Sheets / Plates / Circles
- Specialised Bending / Cutting / Punching
- Coin Blanks & Circles
- Rings / Discs / Washers / Vicers

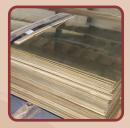
Further this Plates / Sheets / Components could be processed with Tin Coating on them

Applicati	on Areas :
Pressure Vessels	Heat Exchangers
Hydraulic Bushings	Industrial Controls
Pumps	Engraving Plates
Electric Power Generation	Steam Condensers
Wear Parts for Expansion Joints	Offshore Platform Sheathing
Plastic Injection Molds and Dies	Shipbuilding
Roofing	Ornamental Work
Flashing, Chimney Caps	Earthing
Temples Roofing	Vastu Pyramids
Decorative & Interiors	Distillery Plant





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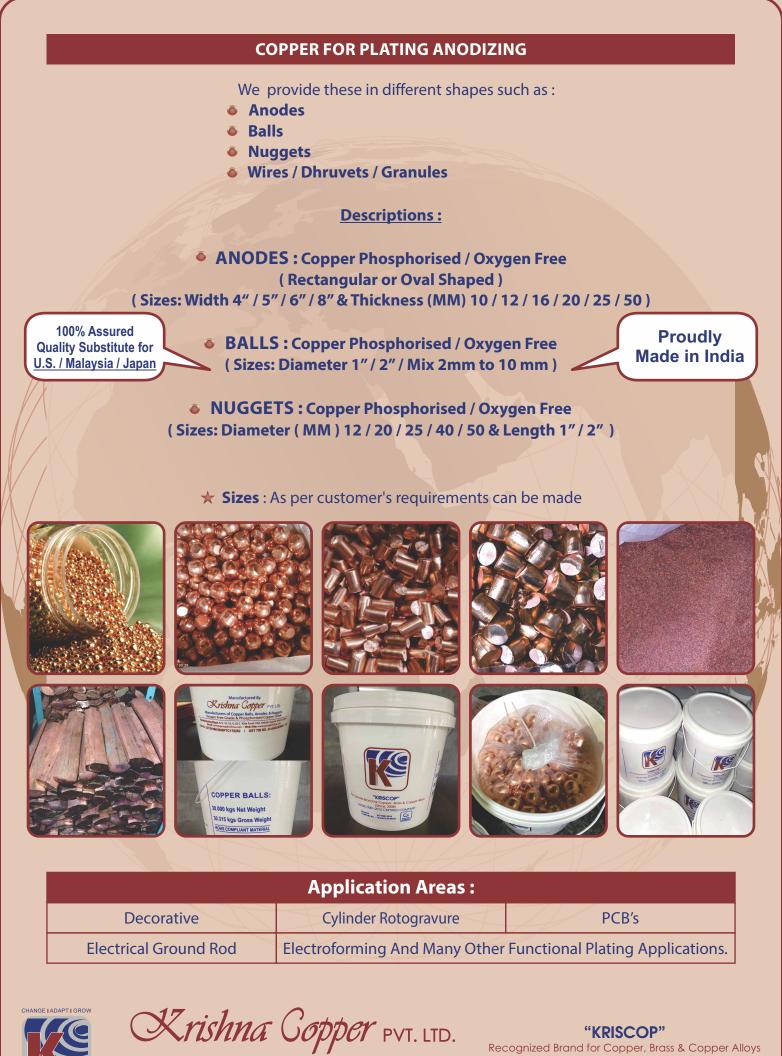






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KRISCOP

#### **COPPER FLEXIBLE & BRAIDED - BUSBAR / STRIPS / JUMPERS / ROPES / CONNECTORS**

Sizes as per Customer's Drawings / Diagram

**Descriptions :** 

 Copper Laminated Foils - Flats / Flexible Jumpers & Connectors ( Made from Foils )

Copper Flexible Flat Busbar (Made from Wires)

Flexible Copper Braided Strips (Made from Wires)

Flexible Braided Copper Ropes (Made from Wires)

Terminals can be arranged as per customer's requirements
 Further this all could be processed with Tin Coating on them

Applicat	ion Areas :
Switchgear Industries	Power Plants
Caustic Soda	Modular Cell
Membrane Cell	Diaphragm Cell
Hydrochloride Cell	Bus Ducts
Transformer	V.C.B.
Electric Locomotives	Galvano Engineering
Furnaces Etc	Resistance Welding Engineering
Chlorine Plant u	using Mercury Cell
Manganese Dioxide Ce	II and Cathodic Protection

orm, Size Width Thick in MM	Cross Sectional Area Sq.MM.	Weight per Meter in Kgs. Approx.	Current Carrying Capacity AMP. Approx.
12 x 1.5	8.40	0.080	40
12 x 3	16.80	0.170	105
19 x 1.5	12.10	0.120	63
19 x 3	22.40	0.225	145
25 x 1.5	19.60	0.200	85
25 x 3	36.50	0.350	200
25 x 6	73.00	0.725	400
32 x 1.5	36.50	0.380	120
32 x 3	42.10	0.420	240
32 x 6	81.40	0.800	400
38 x 3	53.30	0.525	800
38 x 6	80.00	0.850	500
50 x 3	70.20	0.700	400
50 x 6	109.50	1=100	800
50 x 12	280.00	2=750	1500
75 x 6	140.40	1=400	1000

BRAIDED OOT I ER WIRE I EERIDEE ROI EO				
Diameter in MM	Sq. MM	Weight per Meter in Kgs. Approx.	AMP. Approx.	
2	1.40	0.015	10	
3	5.90	0.060	20	
4	6.50	0.070	30	
5	11.70	0.110	60	
6	15.80	0.150	90	
7	21.70	0.210	125	
8	33.00	0.300	150	
9	39.10	0.350	200	
10	51.40	0.500	250	
12	59.80	0.590	300	
15	75.00	0.750	350	
18	127.00	1.100	450	





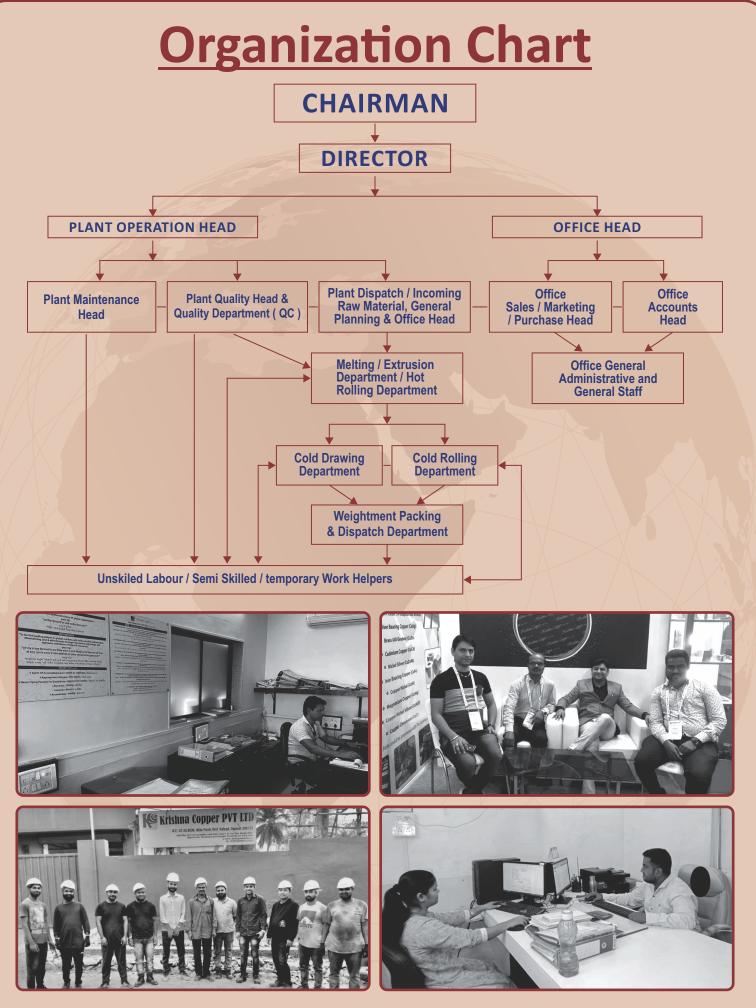






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# COPPER (Cu)

- Electrolytic Tough Pitch Copper ( ETP ) ( FRHC )
  - Oxygen-free ( OFHC ) Copper
- Deoxidized High Phosphorus (DHP) Copper
- Deoxidized Low Phosphorus ( DLP ) Copper
  - Silver Bearing Copper ( CuAg )
  - Iron Bearing Copper ( CuFe )

# BRASS (CuZn)

- Muntz Metal ( Lead Free Brass ) ( CuZn ) 56 / 44
  - Commercial Brass ( CuZn ) 60 / 40
- Brass (CuZn) 63 / 37, 64 / 36, 65 / 35 & 67 / 33
- Cartridge Brass ( CuZn ) ( Yellow Brass ) 70 / 30
  - Free Machining & Free Cutting Brass ( Leaded Brass ) CuZnPbFe
- Red Brass Or Nordic Brass (CuZn) (85 / 15) (80 / 20)

Naval Brass

High Tensile Brass (HTB1 / HTB2 / HTB3)

CuZn 90 / 10 And CuZn 95 / 5 Also Known As Gilding Metal Copper

- Silicon Brass
- Aluminum Brass ( CuAlZn )

## Master Alloys & Other Ingots

Phosphorous Copper Ingots ( CuP )
 Used for Degassing during copper melting

• Gun Metal / Brass / PB ( CuSn )

# **BRONZE (CuSn)**

- Commercial Bronze
- Phosphor Bronze (Pb1 / Pb2 / Pb3 / PB4)
  - Aluminum Bronze (AB1, Ab2)
    - Nickel Aluminum Bronze
    - Aluminum Silicon Bronze
      - Nickel Silicon Bronze
        - Silicon Bronze
      - Manganese Bronze
        - Tin Bronze
  - Leaded Bronze ( Gunmetal )
    - Leaded-Tin Bronze
    - Silver Bronze : CuAgCd1

## **OTHER COPPER ALLOYS**

- Cadmium Copper ( CuCd )
- Chromium Copper ( CuCr )
- Copper Chromium Zirconium (CuCrZr)
  - Tellurium Copper ( TeCu )
  - Sulphur Bearing Copper
- Copper Nickel (CuNi) 56/44, 70/30, 90/10, 95/5, CuNi1
  - Aluminium Copper ( CuAl )
  - Copper Nickel Silicon ( CuNiSi )
  - Copper Magnesium Silver ( CuMgAg )

# • On Request Special Copper Based Alloys Can Be Made:

	AVAILABLE FORMS :			
Flats	Rods	Wires		
Plates / Sheets	Foils	Strips		
Profiles/ Sections	Billets For Forging And Extrusions	Anodes & Balls		
Ingots	Nuggets / Balls	Pipes / Tubes		



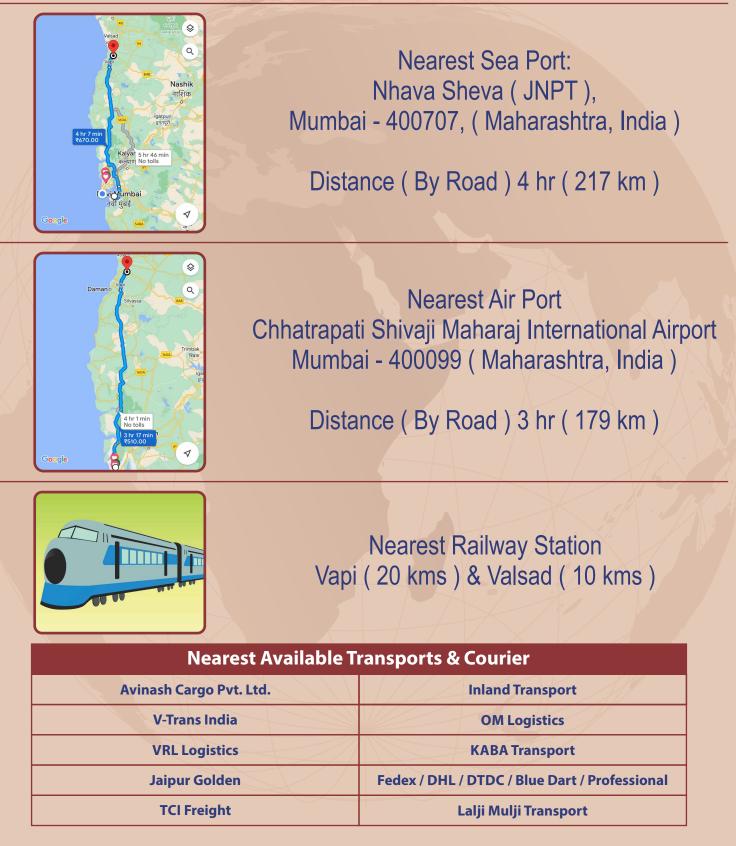
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# How To Reach Krishna Copper Pvt. Itd.

A/2 -32 and 33 G I D C . Near Fountain Hotel, Opp Advance Cooling Tower, Killa Pardi . District Valsad. Gujarat-396125 ( India ) Plant Time: 9 am to 6 pm ( IST)





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# **Exporting To:**



COPPER	Copper Nickel C70600	Aluminum Bronze C63000	Admiralty Metal C44300	opper 11000
Improvement on strenght: AI, Mn, Ni, P, Si, Sn, Zn, Zr	Copper Nickel	Silicon Aluminum Bronze	Phosphor Bronze	ercial Bronze
Improvement on corrosion resistance: Al, As, Mn, Ni, Si, Zn	C71500	C64200	C51000	C22000
Improvement on strenght without decreasing of electrical conductivity: Bem Cr, Fe, Ni+Si+Cr, Ti Improvement on wear resistance: AI, Ag, Cd, Si, Sn	Nickel Silver C75200	Silicon Bronze C65100	Phosphor Bronze C52100	Red Brass C23000
	Nickel Silver (Coin)	Silicon Bronze	Aluminum Bronze	Brass
	C76500	C65500 Silicon Manganese	C61400	C24000
Improvement on machinability: <b>Pb, S, Zn</b>	Tin Bronze C90700	Aluminum Brass C67400	Aluminum Bronze C62400	artridge Brass C26000
Improvement on heat resistance: Cr, Mg, Zr	Aluminum Bronze C95400	Manganese Bronze C67500	Aluminum Bronze C62500	Yellow Brass C27000

# Few Customers:











And many more ...



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ARSEN & TOUBRO

Manufacturing Plant: A/2, 32-33, G.I.D.C. Killa Pardi, Near Hotel Fountain, Dist. Valsad, Gujarat-396125 (INDIA). CIN NO. U27201MH2008PTC178262 / GSTTIN NO. 24 AADCK2846 C 1 ZX

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